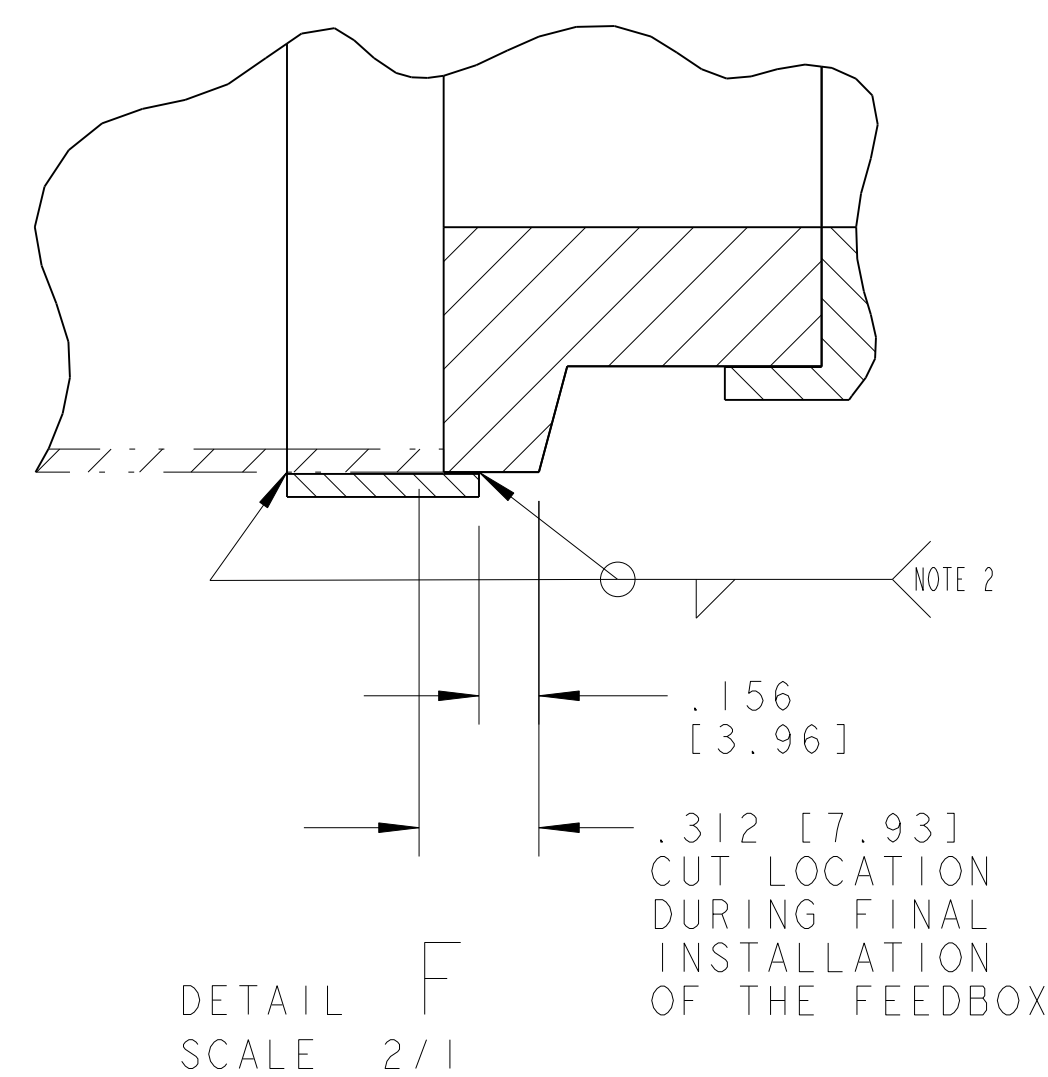
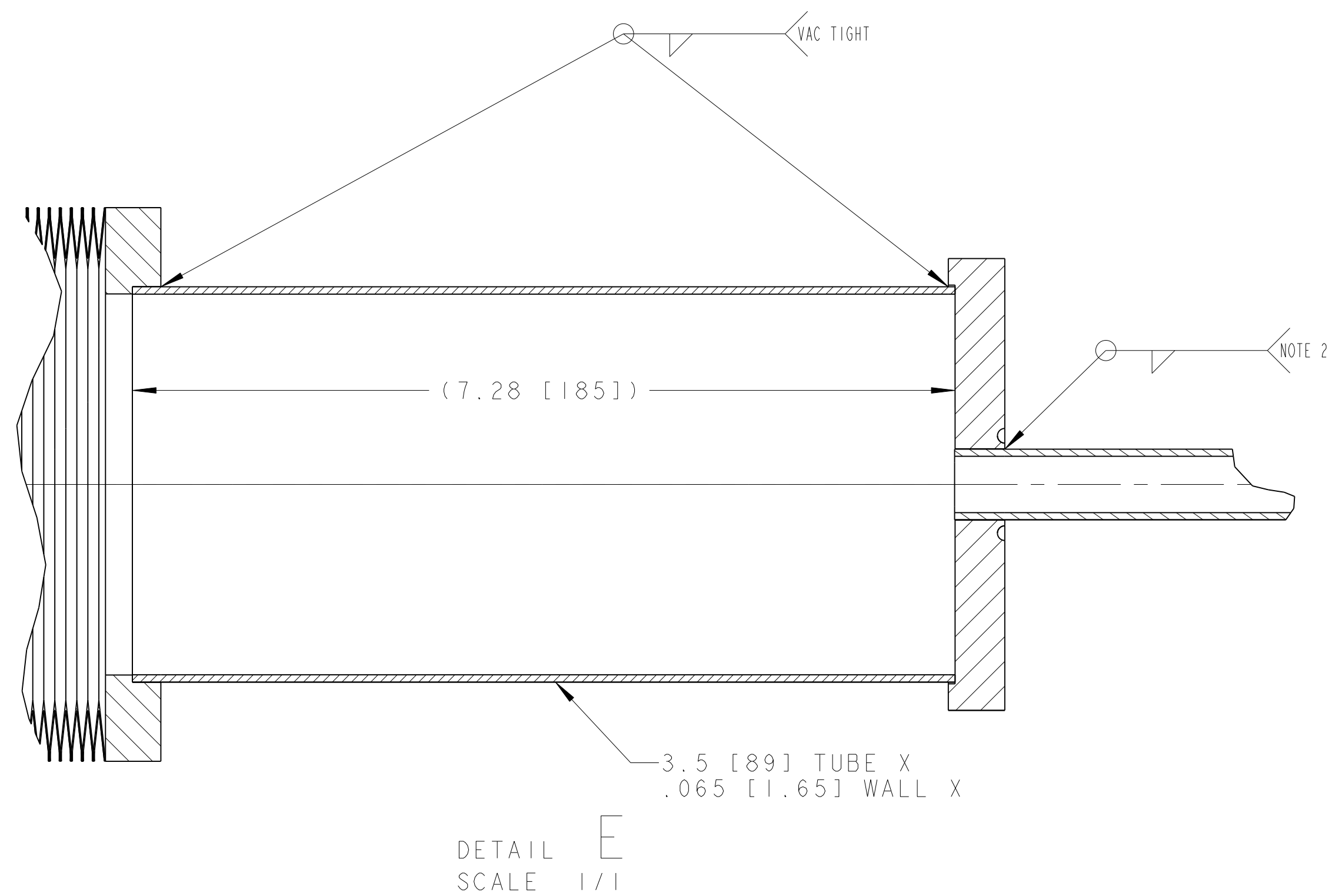
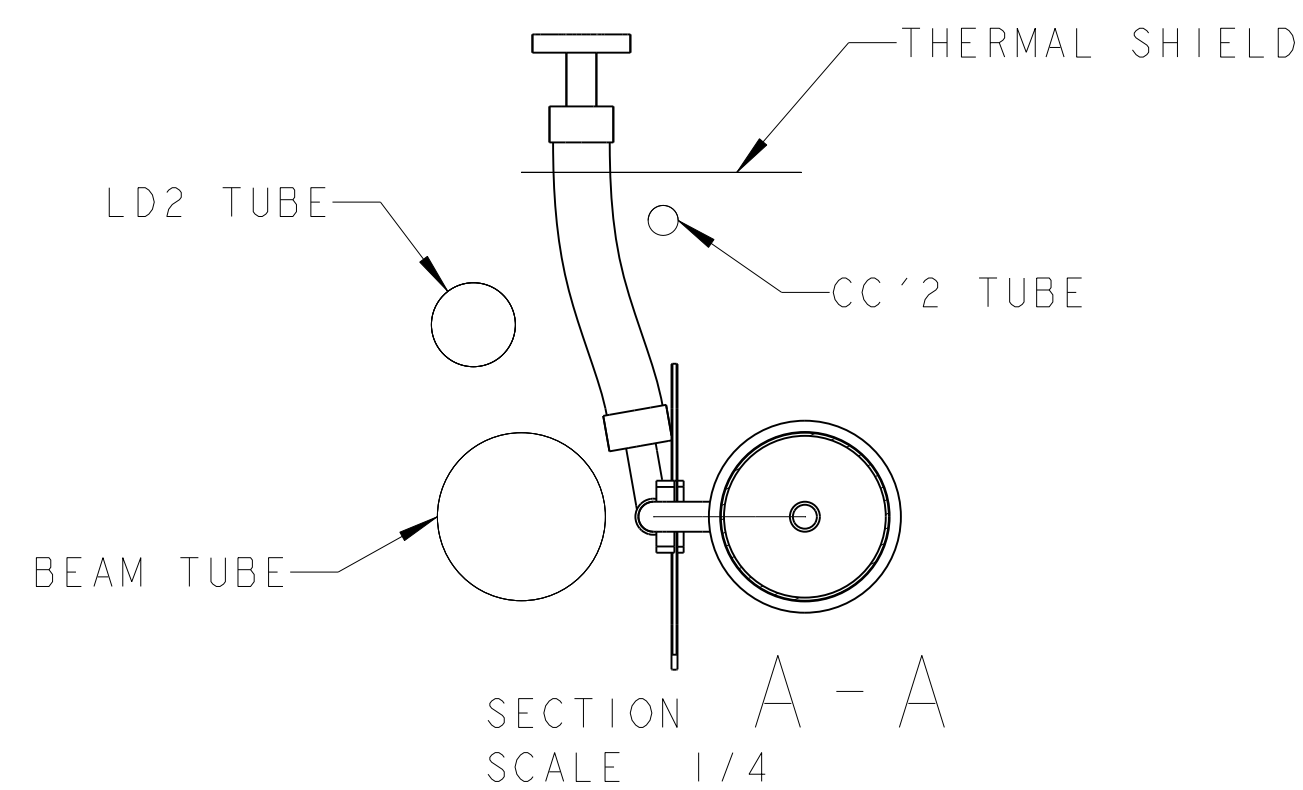
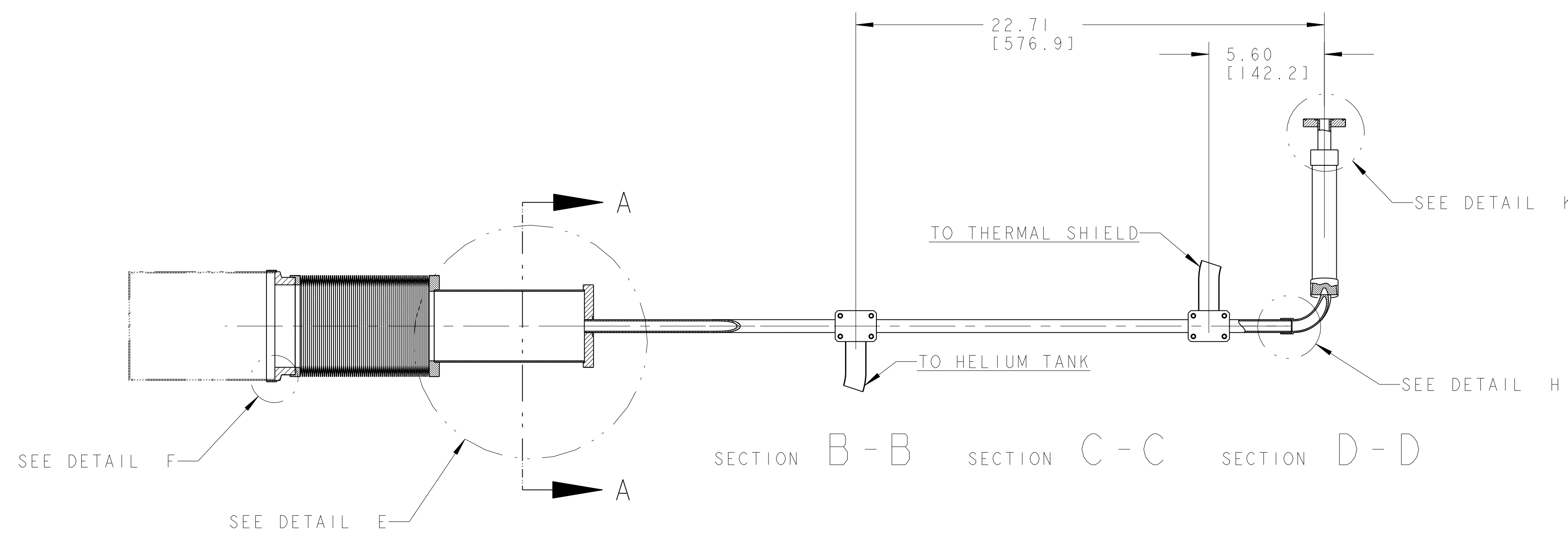
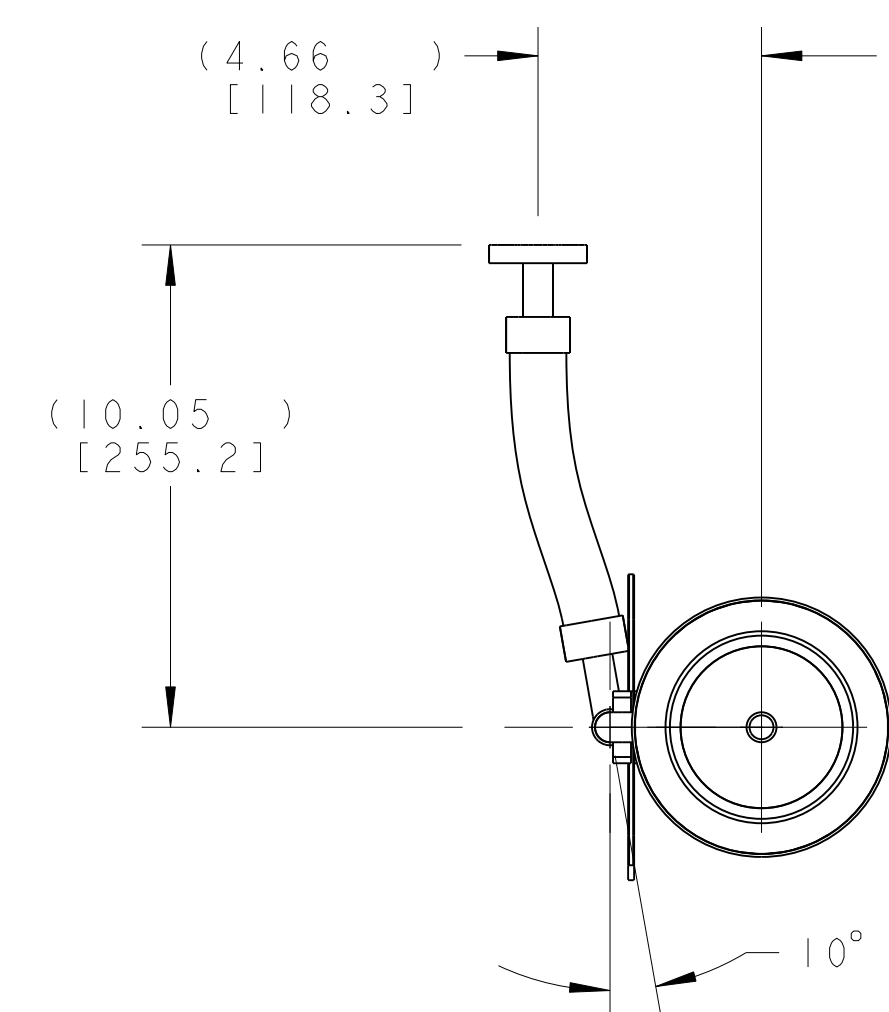
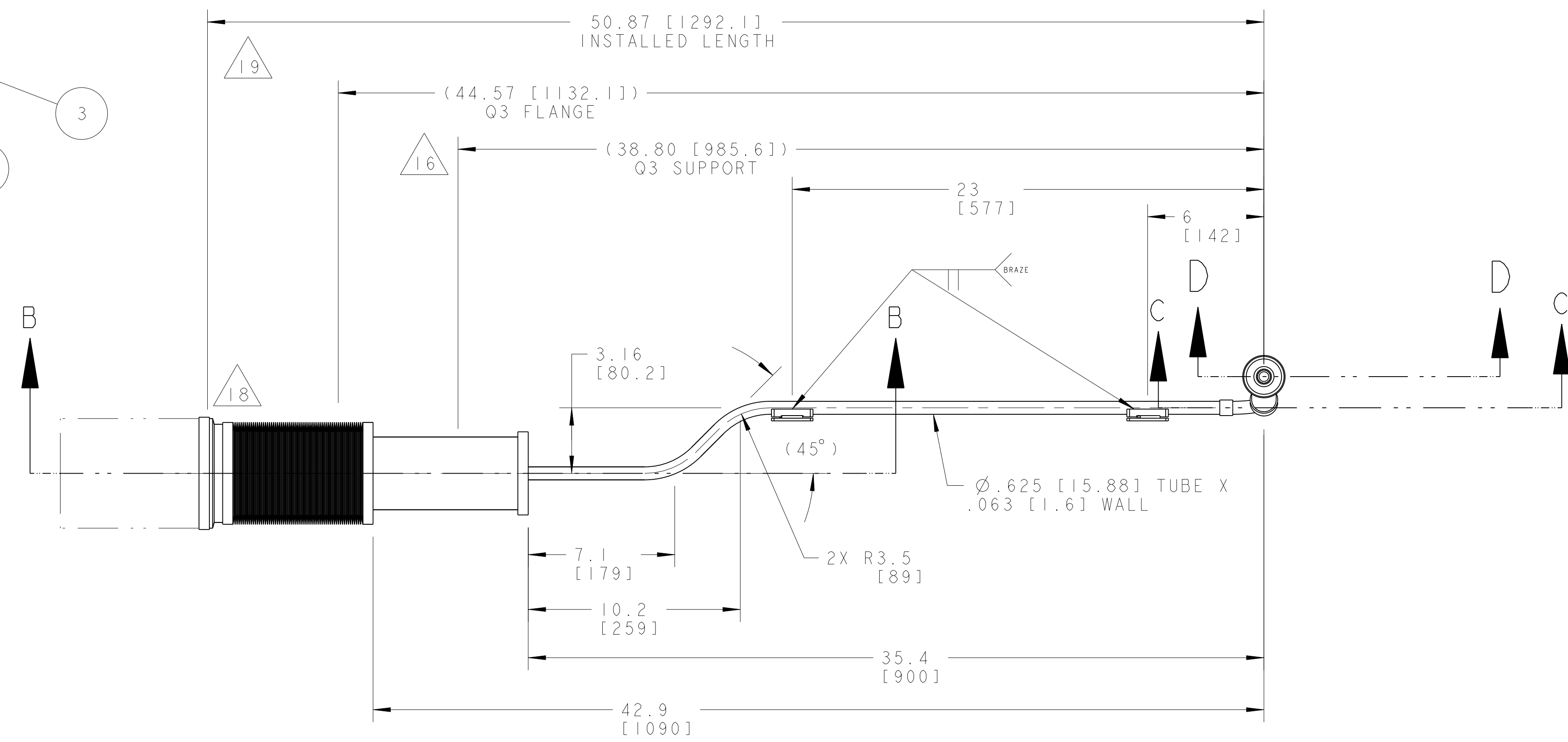
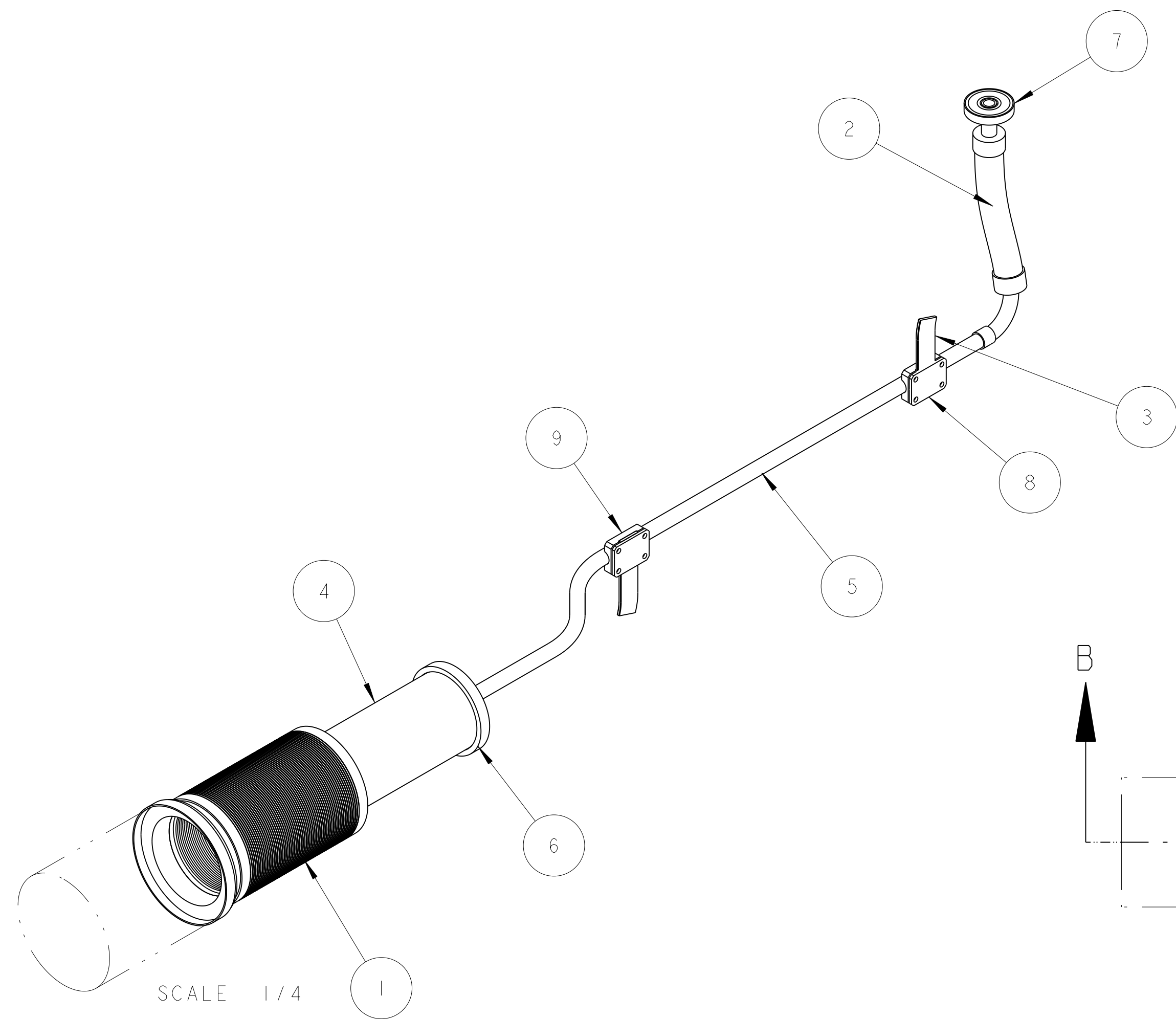



1. THIS IS A CYCLOGENIC VACUUM COMPONENT.
2. WELDING PROCEDURE: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
4. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
5. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982. UNITS ARE IN INCHES [mm] UNLESS OTHERWISE SPECIFIED.
6. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS, OR COOLANTS ARE STRICTLY PROHIBITED.
7. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES ONLY.
8. VENDOR SUGGESTED CHANGES TO WELD PREPS; SUBJECT TO LBNL APPROVAL.
9. FITTINGS MAY BE USED IN PLACE OF BENDS. SUBJECT TO LBNL APPROVAL
10. VENDOR SUGGESTED CHANGES TO TOLERANCES TO FACILITATE FABRICATION OR ASSEMBLY; SUBJECT TO LBNL APPROVAL.
11. REMOVE ALL THE BURRS AND REAM THE ENDS FOR CIRCULARITY AND CLEAN ENDS.
12. TUBE END SURFACE MUST BE PERPENDICULAR TO THE TUBE AXIS WITHIN $\pm .010$.
13. PERFORM ACCEPTANCE TESTS PER SECTION 3.2 OF LBNL SPECIFICATION M856.
14. A MARK DESIGNATING THE INSTALLED LENGTH WILL BE UTILIZED DURING FINAL INSTALLATION OF THE FEEDBOX ASSEMBLY. MARK, SCRIBE OR ETCH THIS LOCATION IN A PERMANENT MANNER, SUBJECT TO LBNL APPROVAL, TO AN ACCURACY OF $\pm 0.063"$.
15. PROVIDE A MINIMUM LENGTH OF 4.0" OF STRAIGHT, SMOOTH PIPE ON THE INDICATED SIDE OF THE INSTALLED LENGTH MARK FOR PIPE WELDING DURING FINAL INSTALLATION OF THE FEEDBOX ASSEMBLY.
16. PIPE MUST BE STRAIGHT AND SMOOTH (NO BUMPS) FOR 0.5" ON EITHER SIDE OF THE CENTER-PLANE OF THE SUPPORT.
17. CAP END OF PIPE AFTER ACCEPTANCE TESTS PER SECTION 3.2 OF LBNL SPECIFICATION M856.
18. PIPE SHIPPED WITH CAPPED TUBE WELDED TO BELLOWS FLANGE. THE TUBE WILL BE CUT AS SHOWN AND USED AS A WELD SLEEVE DURING FINAL INSTALLATION OF THE FEEDBOX.
19. THE INTERIOR OF ALL COMPONENTS MUST BE FREE OF BURRS TO PREVENT WIRE INSULATION FROM ABRASION DURING THERMAL CYCLING.



9	25M877	2	CLAMP BASE PLATE, 5/8" TUBE	COPPER, OFHC, C101
8	25M113	2	CLAMP COVER 1"	COPPER, OFHC, C101
7	25I641	1	INSERT, 5/8" TUBE WELD FLANGE	
6	25I300	1	WELD CONNECTOR, M0X2	SS 304L
5	-	1	TUBE, PER ASTM A269	SS 304L
4	-	1	TUBE, PER ASTM A269	SS 304L
3	-	2	COPPER BRAD, 1" X 1/8"	SS 304L
2	-	1	BRAIDED FLEX HOSE, 3/4" ID, ELBOW & WELD SOCKET - 5.7 LL 10.2" OVERALL	SS 300 SERIES
1	-	1	BELLOWS, FN#4 5520-MB-390973	SS 300 SERIES
ITEM	PART NO.	QTY	DESCRIPTION	MATERIAL

										UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		DATE OF ORDER		<div> ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA, BERKELEY</div>	
										TOLERANCES V.X ± 0.1 V.X ± 0.03 V.XXX ± 0.010		REVISIONS NO. 1 NO. 2 NO. 3 NO. 4 NO. 5 NO. 6 NO. 7 NO. 8 NO. 9 NO. 10 NO. 11 NO. 12 NO. 13 NO. 14 NO. 15 NO. 16 NO. 17 NO. 18 NO. 19 NO. 20 NO. 21 NO. 22 NO. 23 NO. 24 NO. 25 NO. 26 NO. 27 NO. 28 NO. 29 NO. 30 NO. 31 NO. 32 NO. 33 NO. 34 NO. 35 NO. 36 NO. 37 NO. 38 NO. 39 NO. 40 NO. 41 NO. 42 NO. 43 NO. 44 NO. 45 NO. 46 NO. 47 NO. 48 NO. 49 NO. 50 NO. 51 NO. 52 NO. 53 NO. 54 NO. 55 NO. 56 NO. 57 NO. 58 NO. 59 NO. 60 NO. 61 NO. 62 NO. 63 NO. 64 NO. 65 NO. 66 NO. 67 NO. 68 NO. 69 NO. 70 NO. 71 NO. 72 NO. 73 NO. 74 NO. 75 NO. 76 NO. 77 NO. 78 NO. 79 NO. 80 NO. 81 NO. 82 NO. 83 NO. 84 NO. 85 NO. 86 NO. 87 NO. 88 NO. 89 NO. 90 NO. 91 NO. 92 NO. 93 NO. 94 NO. 95 NO. 96 NO. 97 NO. 98 NO. 99 NO. 100 NO. 101 NO. 102 NO. 103 NO. 104 NO. 105 NO. 106 NO. 107 NO. 108 NO. 109 NO. 110 NO. 111 NO. 112 NO. 113 NO. 114 NO. 115 NO. 116 NO. 117 NO. 118 NO. 119 NO. 120 NO. 121 NO. 122 NO. 123 NO. 124 NO. 125 NO. 126 NO. 127 NO. 128 NO. 129 NO. 130 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